

Work Order ID 52834

October 15, 2009 11:15:36 AM



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Item ID:	D2506	Accept		Setup	Start	
Revision ID:	F				Stop	
Item Name:	Label Plate					
Start Date:	15/10/2009	Start Qty: 5.00		Cust Item ID:		
Required Date:	27/10/2009	Req'd Qty: 5.00		Customer:		
Reference:						

Approvals:	Process Plan:		Date:	09-10-15	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2506	Rev F								

100
 FLOW WATER JET
 Waterjet
 FLOW CNC Waterjet
 Memo
 1-Cut as per Dwg D2506 ☐ Dwg Rev: F ☐ Prog Rev: F ☐ 2-
 Deburr if necessary

RB 9-10-16

110
 QC2- Inspect parts off machine FAI/FAIB
 QC
 Quality Control
 Memo

RB 9-10-16

120
 QC8- Inspect parts - second check
 QC
 Quality Control
 Memo

10

105-10-16

(10)

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Item ID: D2506

Accept



Setup Start



Revision ID: F

Stop



Item Name: Label Plate

Start Date: 15/10/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 27/10/2009 Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Brake NC Brake NC	NC BRAKE Memo 1-Form as per dwg D2506	0.00 0.00	SB 09/10/19			10	0		
140 QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00	2509/10/19			10	0		
150 Packaging Packaging	Identify as per dwg & Stock Location: Basket call Memo	0.00 0.00	SY 09/10/20			10x			

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Item ID: D2506

Accept

Revision ID: F

Item Name: Label Plate

Start Date: 15/10/2009 Start Qty: 5.00

Required Date: 27/10/2009 Req'd Qty: 5.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Setup Start

Stop

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/20
MF 09-10-20

Picklist Print

October 15, 2009 11:15:40 AM

Page 1

Work Order ID: 52834



Parent Item: D2506RevF



Parent Item Name: Label Plate

Start Date: 15/10/2009

Required Date: 27/10/2009

Comments:

Start Qty: 5.00

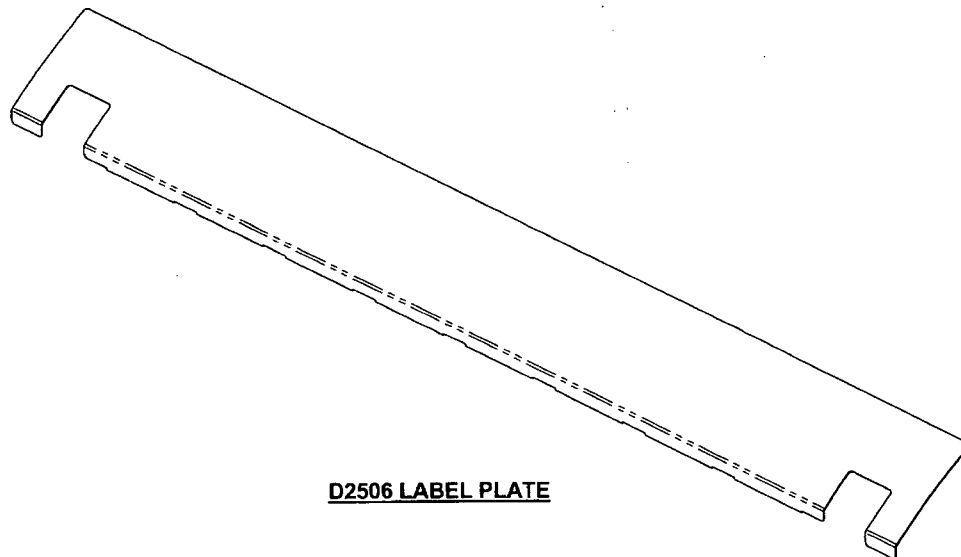
Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S20GA		Purchased	No			100	sf	142.5234	6.4211	12.8422		
304/316 .040 Sheet												

139-10-16


<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	142.5234368	
110076	1.37053684	
112567	45.1529	
112885	96	

112885



D2506 LABEL PLATE

NOTES:

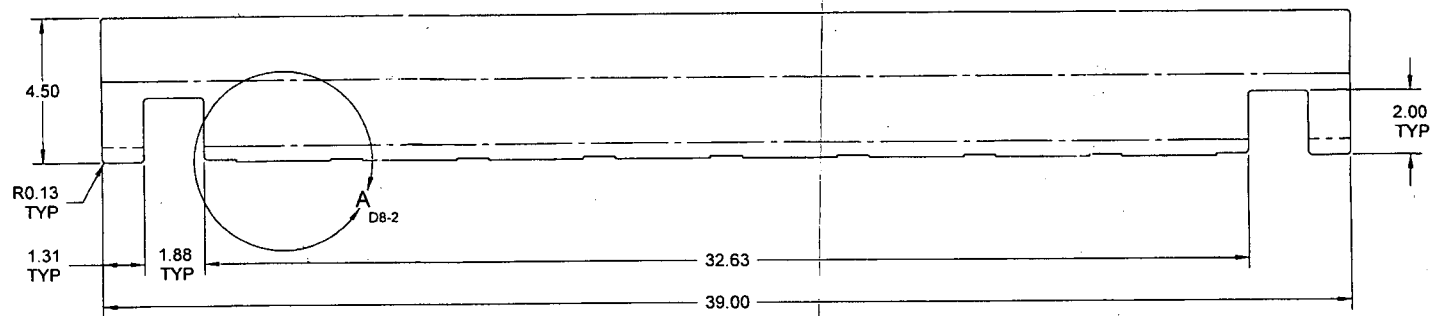
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.040 THICK
PER MIL-S-5059 (ANNEALED) 2B FINISH OR AMS 5513/5524 
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.92 lbs

SHOT COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 52834

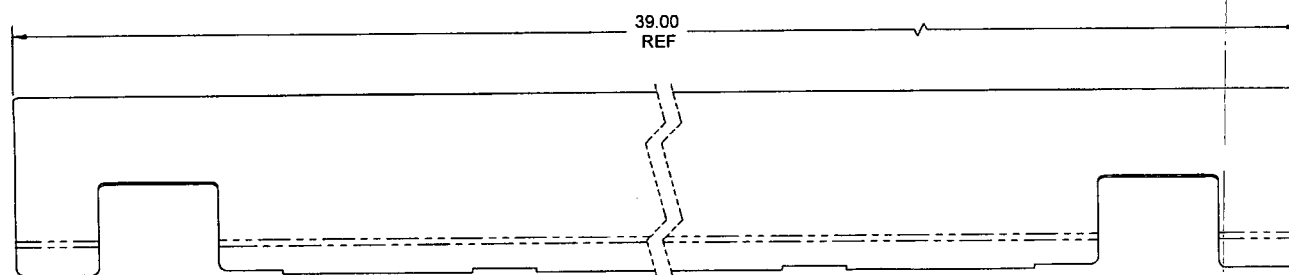
09-10-15

RELEASED
08/11/18 MJP

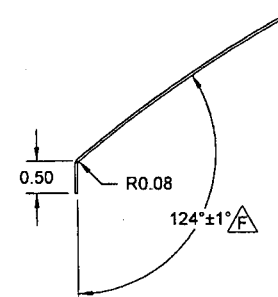
F	REDRAWN IN SOLIDWORKS TO CURRENT STANDARD AND TRANSFERRED TO "B" SIZE FORMAT; UPDATED NOTE 1 (ZN A6-1); ADDED DETAIL A (ZN C8-2); 124" WAS 127" (ZN A4-2). REASONS: EASE MANUFACTURING WITH CORRECTION OF BEND AND ADDITION OF INTERMITTENT WELDING LOCATORS	MB	08.09.23
E	REMOVE 10" BEND; ADD NOTES; 127" WAS 126"	CB	06.11.20
D	32.63 WAS 32.25; 1.31 WAS 1.50	KE	99.10.04
C	RE-DESIGN OF LABEL PLATE	MM	96.09.04
B	RE-DESIGN OF LABEL PLATE	MM	96.06.18
A	NEW ISSUE	KH	95.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	BY <i>BW</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>ASS</i>		
CHECKED	<i>W</i>	DRAWING NO.	REV. F
MFG. APPR.	<i>W</i>	D2506	SHEET 1 OF 2
APPROVED	<i>W</i>	TITLE	SCALE
DE APPR.	<i>W</i>	LABEL PLATE	NTS
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D2506-F LABEL PLATE
(FLAT PATTERN)



D2506 LABEL PLATE
(MAKE FROM D2506-F)



RELEASED
08/11/18

UNCONTROLLED
SUBJECT TO APPROVAL
WITHOUT NOTICE
ORDER
NO. 52834

DESIGN	BW	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	JS	DRAWING NO.	REV. F
MFG. APPR.		D2506	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		LABEL PLATE	NTS
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